



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D4379-3

Job Sheet 196468



Part No: D4379-3

Job Qty: 60 pcs

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Due Date: 8/12/19

Created By: Lorin Baltac

Type: Stock

Description:

Note: DWG REV D SHEET 2 IPP REV:A NEW ISSUE 12-07-04 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

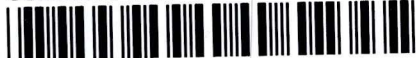
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	60 pcs	8/12/19	8/12/19	1.00	7.89	Doosan - 1		De
110	QC 2	60 pcs	8/12/19	8/12/19	0.00	0.00	QC 2 - 1		



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Container No: S196641



Part: D4379-3

Job No: 196468

Serial No/Batch: S196641

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/09/19

120 QC 8	60 pcs	8/12/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	VHS 19/7/9
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	60 pcs	8/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC WAOO 1-15
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	60 pcs	8/12/19	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	JUL 10 2019
				QC 21 - SA - 53	9-85	

Part Op **100** - (Doosan Lathe), turn as per Dwg and folio FB121
 Descriptions: **110** - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____), LOCATION: WA001-15
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	3.1200 ft (.052 ea)	100-Doosan - 1	5190202

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M304R1.000	3	26	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate Cup	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Wearplate Cup	0.466Inches ± 0.010	0.476 0.456		
3	Wearplate Cup	0.825Inches + 0.000 - 0.005	0.825 0.820	Diameter	
4	Wearplate Cup	0.507Inches ± 0.010	0.517 0.497		
5	Wearplate Cup	0.200Inches ± 0.010	0.210 0.190		
6	Wearplate Cup	0.438Inches ± 0.010	0.448 0.428		

Total 166 $\frac{1}{4}$

Plex 6/13/19 11:29 AM Dart.Baltac.Lorin

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